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RBE703A95-0508-00
Job Sheet R191451



Part No: RBE703A95-0508-00

Job Qty: 8 pcs *9*

DAS
21
9-88

Part Name: Main Rotor Gear Box Drain Tube



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/1/19

Job Tracking No: ECN19-562

Due Date: 3/6/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: IPP Rev A 17.11.08 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	8 pcs	3/6/19		0.00	8.00	Small Fab - 1		<i>MLC</i>
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	8 pcs	3/6/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
130	Packaging 3-1 - Stock - B4B	8 pcs	3/6/19		0.00	0.00	Packaging 3 - 1 - B4B		<i>19/03/01</i>
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		



Container No: S158036



Part: RBE703A95-0508-00

Job No: R191451

Serial No/Batch: S158036

Revision: 5C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 03/01/19

				Packaging 3 - 8 - B4B		
				Packaging 3 - 9 - B4B		
				Packaging 3 - 10 - B4B	MCC	
				Packaging 3 - 11 - B4B		
				Packaging 3 - 12 - B4B		
				Packaging 3 - 13 - B4B		
				Packaging 3 - 14 - B4B		
				Packaging 3 - 15 - B4B		
				Packaging 3 - 16 - B4B		
				Packaging 3 - 17 - B4B		
				Packaging 3 - 18 - B4B		
				Packaging 3 - 19 - B4B		
				Packaging 3 - 20 - B4B		
				Packaging 3 - 21 - B4B		
				Packaging 3 - 22 - B4B		
				Packaging 3 - 23 - B4B		
				Packaging 3 - 24 - B4B		
				Packaging 3 - 25 - B4B		
				Packaging 3 - 26 - B4B		
				Packaging 3 - 27 - B4B		
				Packaging 3 - 28 - B4B		
				Packaging 3 - 29 - B4B		
				Packaging 3 - 30 - B4B		
				Packaging 3 - 31 - B4B		
				Packaging 3 - 32 - B4B		
				Packaging 3 - 33 - B4B		
				Packaging 3 - 34 - B4B		
				Packaging 3 - 35 - B4B		
				Packaging 3 - 36 - B4B		
140	QC 21 - SA	8 pcs	3/6/19	0.00 0.00	QC 21 - SA - 21	246
					QC 21 - SA - 70	21
					QC 21 - SA - 53	9-88
Part Op 110 - Small Fab (Small Fab) -Assemble as per DWG. Sheet 1 Install a 1.0" long, 0.38" OD, 0.25" ID piece of Stainless Descriptions: Steel into one end of the Kuri-Tech Hose until flush. Attach the modified end of the Kuri-Tech Hose to the Coupling before placing tool into packaging (if applicable). 120 - QC5 (QC5- inspect part completeness to step on W/O) 130 - Packaging3 (Identify as per dwg & Stock Location:_____) 140 - QC21 (QC21- Final Inspection - Work Order Release)						
Job BOM						
Part / Item	Component Name	Quantity	Operation	Container		
M304TR0.375W.065	304 Round Tube .375 X .065W	.6640 ft (.083 ea)	110-Small Fab - 1	5145223		
RBE703A95-0508-00	Main Rotor Gear Box Drain Tube	8 pcs (1 ea)	110-Small Fab - 1	5028556		
Job Allocations						
Operation	Component Part	Required	Inventory	Allocated		
110-Small Fab - 1	M304TR0.375W.065	1	54	0		
	RBE703A95-0508-00	8	0	0		
Part Specifications						
Specifications could not be found.						

GA071